

Product Data Sheet

MAGNI 511 FASTENER

COATING



Magni 511 is a chrome-free duplex corrosion protection coating that combines an inorganic zinc- rich basecoat with an organic topcoat and is engineered for use on fasteners, including nuts, bolts and other hardware. Formulated with integrated friction modifiers to eliminate the need for sealers or post-coating lubricants, Magni 511 ensures repeatable torque/tension characteristics in assembly and is applied via dip-spin, dip-drain or spray application methods.

PERFORMANCE DATA*:

Coating thickness 5 microns minimum

(topcoat) over

7 microns minimum

(basecoat)

Coefficient of friction

ISO 16047: 0.15 ± 0.03

Color Silver

Cyclic corrosion

resistance GMW 14872:

70 cycles SAEJ2334: 20 cycles Volvo VCS

1027, 149: TBD

Salt spray

ASTM B117: 480 hours

OEM SPECIFICATIONS:

Arvin Meritor P92

ASTM F1137-00, Grade II

Delphi DX550041 FCA PS-7626

Ford WSD-M21P11-B1,

WSS-M21P37-A2 (S441)

General Motors GM 7111M,

GMW 14100

Hendrickson

Truck Suspension 26

ension 26408-H9

Navistar TMS-4518, Type II

TRW Automotive TS 2-25-60, Class B



**Source: https://magnicoatings.com/

