



## MAGNI 591 FASTENER

COATING



Magni 591 is a duplex fastener coating that combines an inorganic zinc-rich basecoat with an organic topcoat. Engineered for use on fasteners, including nuts, bolts and other hardware, Magni 591 contains integrated friction modifiers and eliminates the need for sealers or post-coating lubricants. This ensures repeatable torque/tension characteristics in assembly. Magni 591 is applied via dip-spin, dip-drain or spray application methods.

## **PERFORMANCE DATA\*:**

Color Black

Coating thickness 5 microns minimum

(topcoat) over 7 microns minimum

(basecoat)

Coefficient of friction

ISO 16047:

 $0.11 \pm 0.03$ 

Salt spray

ASTM B117:

480 hours

## **OEM SPECIFICATIONS:**

Daimler DBL 9440, 8440

FCA 9.57523

(Type IV and V black)

General Motors GMW 14C-PT,

GMW 00255-F



\*Source: https://magnicoatings.com/

